

#### LINEA ACOUSTIC SLAT PANEL

LINEA Acoustic Slat Panel is the ultimate premium and environmentally friendly acoustic wood panel on the market. It marries the high-performing acoustical qualities of our LINEA P.E.T. Acoustic Felt with our aesthetically pleasing LINEA Plank wood slats. The combination of P.E.T. and Wood Slats creates a fully customizable, decorative, and easy-to-install acoustic panel system for use on interior commercial and residential walls and ceilings. Acoustic Slat Panel focuses on environmental wellness and acoustical design. Acoustic Slat Panel is fabricated using post-consumer recycled materials and is 100% recyclable.

# **SPECIFICATION**-*example*

Type: LINEA Acoustic Slat Panel

White Oak Veneer, Facing:

13mm (1/2") Light Colored MDF Board.

100% PET, 9mm (3/8"), Black Backing

2515; 25mm (1") Slat & 15mm (0.59") reveal Module:

15 Slats per Panel

2' x 8' Nominal 603 x 2438mm (23.75 x 96") Panel size:

Thickness: 22mm (0.88") Weight:

Finish: Raw, Unfinished

(Factory Finishing available upon request)

Class B (Class A available upon request) Fire Rating:

Acoustics: NRC 0.55-0.95

(with air gap and added acoustic insulation)



Linea Acoustic Slat Panel

## FEATURES BENEFITS

- The Ultimate Premium and Customizable Acoustic Wood Slat Panel on the market.
- · Made in Canada. Packaged to ship Globally.
- · PET made with 60% Post-Consumer Recycled Content and is 100% Recyclable.
- CARB-approved TPC Low VOC Emissions Compliant (CDPH V1.2) for LEED V4/4.1.
- Class A Fire Rated, NAUF, and FSC Certified MDF options available.
- · Easy to Handle and Quick to Install with Built-in Spacers.
- Glue or Screw to any Existing Ceiling or Wall or Cut to fit into T-Grid.
- Can be made in several Species, Finishes, and Backer Colors.
- · Available in multiple Module Sizes and Lengths (8', 4' and 2').
- · Anti-microbial finish additive available upon request.
- · Two-year Limited Warranty.



Revision Date: November 2023

# LINEA ACOUSTIC FLAT PANEL PRODUCT DATA SHEET

	LINEA Acoustic Slat Panel Product Dimensions—Metric (mm)								
Modules	PET Depth	Slat Depth	Slat Width	Reveal	Panel Thickness, width and length			Alternate Lenghts	
2515	9	13	25	15	22	603	2438	2400, 1200, 600	
2713	9	13	27	13	22	603	2438	2400, 1200, 600	
3515	9	13	35	15	22	603	2438	2400, 1200, 600	
Custom									

	LINEA Acoustic Slat Panel Product Dimensions—US (Inches)								
Modules	PET Depth	Slat Depth	Slat Width	Reveal	Panel Thic	kness, width a	Alternate Lenghts		
2515	0.38	0.50	1.00	0.59	0.875	23.75	96	94.5, 47.25, 23.6	
2713	0.38	0.50	1.06	0.50	0.875	23.75	96	94.5, 47.25, 23.6	
3515	0.38	0.50	1.38	0.59	0.875	23.75	96	94.5, 47.25, 23.6	
Custom									

Typical	White Oak wood veneer on tan color MDF board is standard.  Alternate Veneer, Solid Wood, and/or Black MDF Core available upon request at additional cost and lead-time.
Backing	3/8" (9mm) Black, 100% Polyethylene Terepthalate (PET) with 60% recycled content is standard.  Altnernate 1/2" (12mm) or 1" (24mm) PET is available upon request at additional cost and lead–time.
Factory Finish	Raw, unsealed is standard.  Alternate factory—applied Stains, Paints and Clear Coats available upon request at additional cost and lead—time.

LINEA ACOUSTIC SLAT PANEL with PET



# Available With:

#### Linea Textured Face



# DISCLAIMER

A single sample may not accurately represent the full range of natural variations to be expected. Due to the inherent properties and characteristics of wood, these samples should be viewed as an approximation of what can be obtained. Some wood species have more natural variance in appearance than others. We have made every effort to make colors as accurate as possible. Colors on screen may vary depending on your screen setting and resolution. Contact LINEA for more details.



# PHYSICAL DATA

WOOD SELECTION	NS
Wood Species	LINEA Acoustic Slat Panels can be fabricated using any commercially available wood veneer, plastic laminate, or solid wood. The raw MDF core (veneer and laminate only) remains visible on the edges. Black colored MDF core or Class A Fire Rated MDF (Tan or Black) may be substituted to satisfy local building code or improve aesthetics at additional cost and lead time
Trim	1" x 0.79" x 90"
Backing	PET is available in 31 colors and 3 thicknesses (3/8", 1/2"). Acoustical performance varies depending on combination of Module Size, PET thickness, air gap or acoustical insulation behind.
FINISHES	
Finishes	LINEA Acoustic Slat Panels for interior applications are factory finished smooth in a clear low VOC coating, clear finishes, custom stains and painted finishes are also available. Sheen options include matte, satin, or semi-gloss.
Surface Texture	Surface appearance as smooth or LINEA Textured Face.
Antibacterial	LINEA offers an Antibacterial Coating for interior wood product installations where cleanliness and hygiene are of the utmost importance. The coating has been specially formulated to provide excellent object/surface protection levels and deliver extraordinarily high physical/chemical resistance. Furthermore, the presence of active metals boosts durability and protects the coating film from bacterial attack and the effects will last over time.
PANEL SIZES	
Module Sizes	LINEA Acoustic Slat Panel is manufactured and sold in multiple standard module sizes.  Nominal 2' x 8' is standard, but also available as 2' x 4' and 2' x 2'.
TECHNICAL DATA	
Fire Rating Veneer/ Composite	ASTM E-84 and CAN/ULC S102, Class B (Class A Available upon Request)
Acoustics	LINEA Acoustic Slat Panel can achieve high sound absorption depending on a range of factors including Module Size, PET thickness, Air Gap behind the panel, and if paired with Supplemental Acoustic Insulation. See Acoustic Data on page 4.
Seismic	LINEA Acoustic Slat Panels meet seismic code compliance via direct screw attachment to furring or heavy duty grid. Local code requirements should be consulted in order to determine additional requirements.
Installation & Suspension system	LINEA Acoustic Slat Panel has been designed to be installed with ease. The interlocking panels can be installed directly to the wall or ceiling with adhesive or directly screw fastened through the acoustic felt. For increased sound properties, mount the panels on furring strips or blocking to create an air gap. If installing on ceilings, the panels can be screwed directly into the ceiling joists.
Warranty	Two-year limited warranty guarantees all of our products are free from defects in the materials and maintain their quality of craftsmanship. <i>Contact LINEA for details</i> .
SHIPPING AND SI	TE CONDITIONS
Shipping	LINEA products are carefully packaged and shipped in palletized wooden crates.
Site Conditions	Wood products are hygroscopic in nature and must be stored, installed & maintained in a controlled building environment. Temperature range should be maintained between $60^{\circ}-90^{\circ}$ F ( $15^{\circ}-32^{\circ}$ C). Relative Humidity range should be kept within a minimum 25%—max. 55% (not to exceed 20% RH from peaks to valleys). Failure to maintain site conditions will void the LINEA warranty

# LINEA ACOUSTIC FLAT PANEL

# PRODUCT DATA SHEET

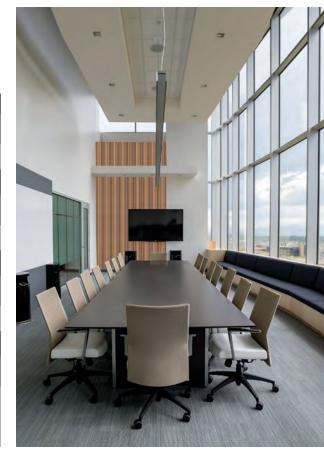


#### ACOUSTIC DATA

1/3 Octave Sound Absorption Coefficients at the Octave Band Frequencies

ASTM C423	Type A Mount (Flat)—No Air Gap							
Frequency (Hz)	125	250	500	1K	2K	4K	NRC	
	0.08	0.08	0.29	0.70	1.07	0.83	0.55	
ASTM C423	Modified Type D-20 Mount-1" Air Gap							
Frequency (Hz)	125	250	500	1K	2K	4K	NRC	
	0.04	0.18	0.50	1.02	1.04	0.77	0.70	
ASTM C423	Modified Type D-50 Mount-2" Air Gap							
Frequency (Hz)	125	250	500	1K	2K	4K	NRC	
	0.17	0.39	0.87	1.10	0.81	0.84	0.80	
ASTM C423	Modified Type D-50 Mount-2" Insulation							
Frequency (Hz)	125	250	500	1K	2k	4K	NRC	
	0.44	0.95	0.98	1.00	0.96	0.80	0.95	

Results shown are for 2515 Module and is subject to change without notice. Test results for 2713 and 3515 Modules pending.



#### **LEED**® Linea products can contribute towards LEED certification MR-2.1 2.2 Construction Waste Management MR-3.1 | 3.2 Materials Reuse MR-4.1 | 4.2 Recycled Content MR-5.1 5.2 Regional Materials (location dependent) MR-7.0 Wood available as FSC Certified, upon request EQ-3.1 3.2 Construction IAQ Management Plan EQ-4.1 | 4.2 | 4.4 Low emitting materials

#### **Disclaimers**

### **Color Consistency of Natural Veneers**

Due to the nature of the product as a unique organic material, there may be imperfections and color variations, and the final product may differ from the samples. Common characteristics of natural wood veneers include variations in color, grain, texture, and figure. End-to-end alignment and matching of the veneer cannot be guaranteed from panel to panel. The incorporation of framework, reveals, etc. should be considered to achieve the desired effect

#### Fire Performance

Individual product components (wood, fabric, metal, finish) comply with Class A fire retardant testing. ASTM E-84 and CAN/ULC S-102 submittal data is based on supplier tests. Product assembly testing has not been completed due to assemblies varying on a project-by-project basis. To exceed today's changing codes and environmental requirements, Linea recommends intalling sprinklers in addition to using chemical fire retardants. Linea recommends the specifier consult a fire protection engineer, NFPA 13, and local codes for assistance where fire suppression and automatic fire detection systems are present.

#### Acoustics

LINEA Acoustic Slat Panel paired LINEA PET Backer, the panels can achieve high sound absorption.

Contact Linea for details

# LINEA ACOUSTIC FELT PRODUCT DATA SHEET

## **TECHNICAL INFORMATION**

PET Types: Class A fire Rated Fire Rating: Class A (ASTM E84)

Core Material: 100% Polyester Fiber (60% PET-Recycled Fiber, 40% PET Virgin Fiber)

Edge:

1225mm x 2800mm (4' x 9' Nom)-Class A Size:

1220mm x 2440mm (4' x 8' Nom)-Class C

Thickness: 9mm (3/8"), 12mm (1/2") or 24mm (1")

Finish: Mixture of Rough & Smooth

Colors: 15+ (Class A Fire Rated) and \*30+ (Non-Fire Rated)

NRC Rating: 0.40-1.00 (depending panel thickness and mounting options)

Weight: 12mm (1/2")-2300 g/m<sup>2</sup> (0.47 lb/ft<sup>2</sup>)

> 24mm (1")-3500 g/m² (0.72 lb/ft²) 12mm (1/2")-190kg/m3) (11.7 lb/ft3)

24mm(1")-160kg/m3 (10lb/ft3)

Fabrication: Utility knife or CNC with oscillating knife Installation: Adhesive or Mechanical Fasteners as required

> Use: Interior use only

# COLORS (CLASS A)

Density:



#### Disclaimer

Maximum Panel lengths for Class A Fire Rated PET Backers (108" / 2800mm) Variation in thickness, fiber mix and color as well as flecks and other slight surface blemishes are an inherent feature of this product and are unavoidable. Variation from batch to batch may occur. Custom Thicknesses and Colors are available and are subject to minimum order quantities. Contact LINEA for details